LIMITS OF DETECTION - ALLOYS

Thermo Scientific Niton XL2 Plus XRF Analyzer

Low limits, high standards

Flemental limits of detection

The Thermo Scientific™ Niton™ XL2 Plus handheld XRF analyzer is built for your most demanding applications. When low detection limits and high sample throughput is critical, the Niton XL2 Plus' combination of hardware and software provides you with solutions designed to meet your most difficult analytical requirements.

The chart below details the typical sensitivity, or limits of detection (LODs)¹, of the Niton XL2 Plus in parts per million (PPM) for various elements in aluminum (Al), titanium (Ti), iron (Fe) and copper (Cu) base metals. LODs are calculated as three standard deviations (99.7% confidence interval) for each element using a 60 second analysis time per filter (120 seconds total analysis time).

Limits of Detection in ppm (mg/kg) Time: 60s per filter			
Al base Metal	Ti base Metal	Fe base Metal	Cu base Metal
20	40	50	65
20	40	30	70
70	150	275	160
40	75	80	110
25	60	70	100
20	25	45	65
20	50	70	80
N/A	A/S	A/S	A/S
40	100	150	150
N/A	40	70	70
N/A	30	40	50
30	60	80	350
40	110	150	N/A
80	175	275	150
60	130	950	140
110	250	N/A	150
150	300	300	180
330	700	110	150
750	2600	175	225
1500	N/A	250	400
N/A	N/A	75	N/A
N/A	N/A	210	200
400	650	300	350
N/A	3500	2000	2500
3500	N/A	N/A	N/A
	20 20 70 40 25 20 20 N/A 40 N/A 30 40 80 60 110 150 330 750 1500 N/A N/A	Al base Metal Ti base Metal 20 40 20 40 70 150 40 75 25 60 20 25 20 50 N/A A/S 40 100 N/A 30 30 60 40 110 80 175 60 130 110 250 150 300 330 700 750 2600 1500 N/A N/A N/A N/A N/A N/A N/A N/A 3500	Al base Metal Ti base Metal Fe base Metal 20 40 50 20 40 30 70 150 275 40 75 80 25 60 70 20 25 45 20 50 70 N/A A/S A/S 40 100 150 N/A 40 70 N/A 30 40 30 60 80 40 110 150 80 175 275 60 130 950 110 250 N/A 150 300 300 330 700 110 750 2600 175 1500 N/A 250 N/A N/A 75 N/A N/A 210 400 650 300 N/A 3500 2000



Limits of detection (LODs) are dependent on the following factors:

- Testing time
- Interferences/matrix
- Level of statistical confidence
- Line overlaps

Please note:

Ongoing research and advancements in our Niton XL2 Plus analyzers will lead to continual improvement in many of the values detailed in this chart. Contact a Thermo Fisher Scientific office or your local representative for the latest performance specifications.

Actual analysis time is based on your requirements. In most cases, shorter times will provide you with the detection limits required. For example, if analysis time is reduced from 60 seconds per filter to 15 seconds per filter, then the detection limits obtained would be twice the values shown in the chart. Similarly, increasing the time of analysis will reduce the detection limits by the square root of the increased time.



 Definition and Procedure for the Determination of the Method of Detection Limit, 40 CFR, Part 136, Appendix B. Revision 1.11 U.S. Environmental Protection Agency. U.S. Government Printing Office, Washington, DC, 1995.

Learn more at thermofisher.com/XL2Plus

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